

CHAIRIK XL BENCH SYSTEM

ASSEMBLY GUIDE



Engelbrechts



01 ASSEMBLY OF LEGS

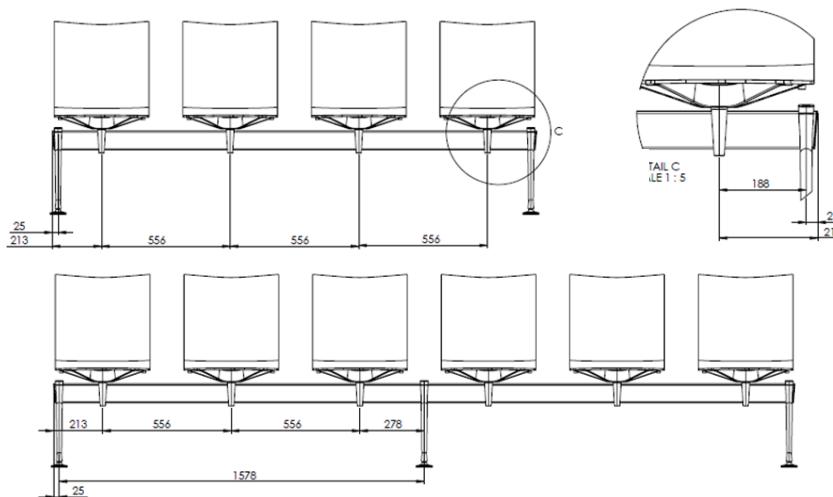
Assemble the legs with the bended steel plate and 2 x M8x30 counter sunk screws (black). Use a type of Loctite, for example NO. 2400 (medium strength).

Do NOT at this time tighten the screws.

Repeat 2-3 times depending on the size of the bench.

02 CONNECTION WITH BEAM

Place the beam in the leg cavity and align with the marking or according to the measurements illustrated below.

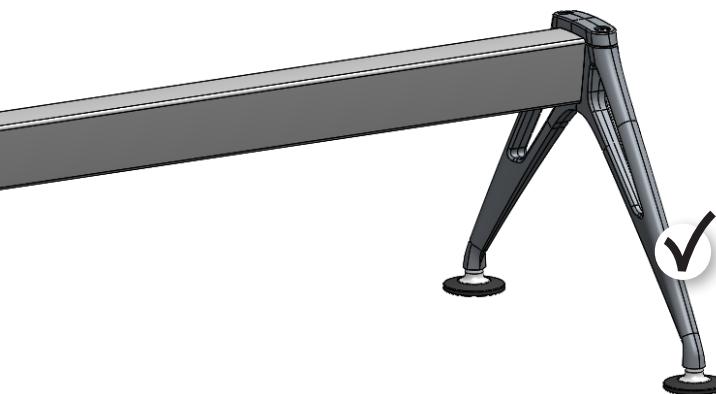
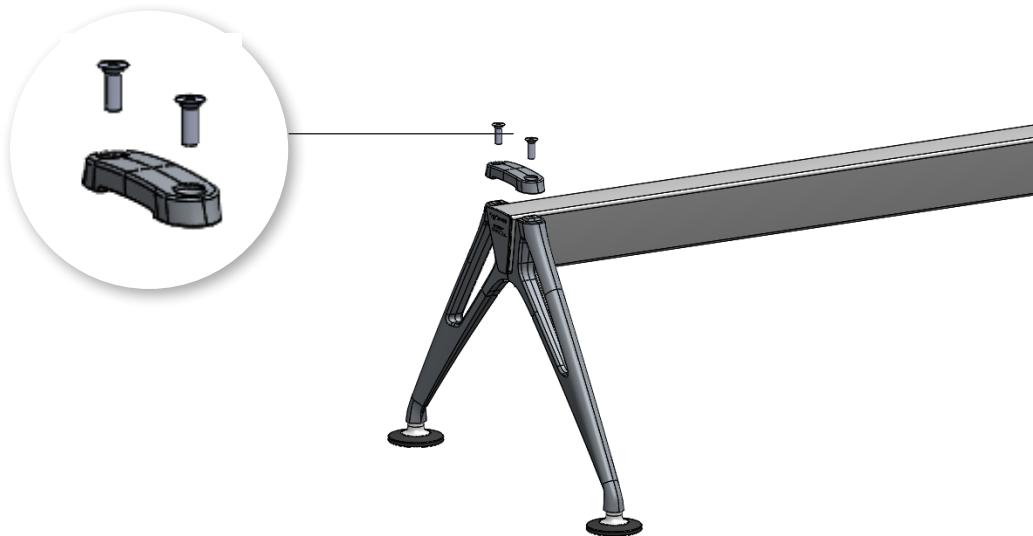


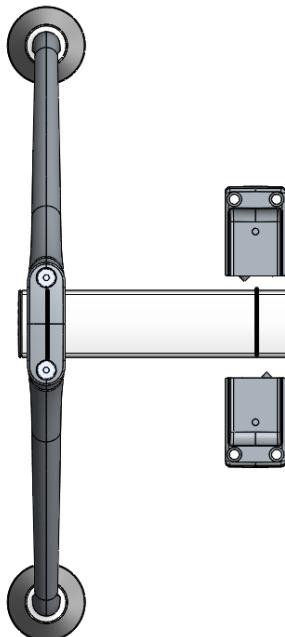
03 FASTENING LEGS TO BEAM

Place the top bracket and 2 x M8x25 counter sunk screws (A4 Stainless). Use a type of Loctite, for example NO. 2400 (medium strength).

Tighten all screws well, also underneath.

Repeat 2-3 times depending on the size of the bench.

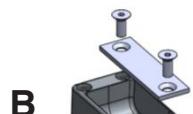




04 PLACE SEAT BRACKET ON BEAM

A Place the seat bracket on the beam aligned with the markings or according to the measurements illustrated on the previous page.

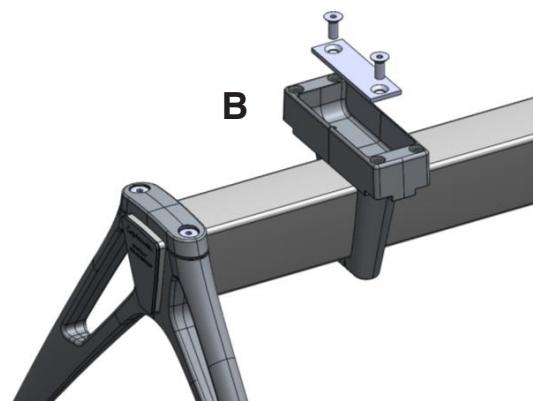
A



B

B Place the flat steel plate inside and fix with 2 x M8x25 counter sunk screws (black). Use a type of Loctite, for example NO. 2400 (medium strength).

Do NOT at this time tighten the screws.



Repeat 2-6 times depending on the size of the bench

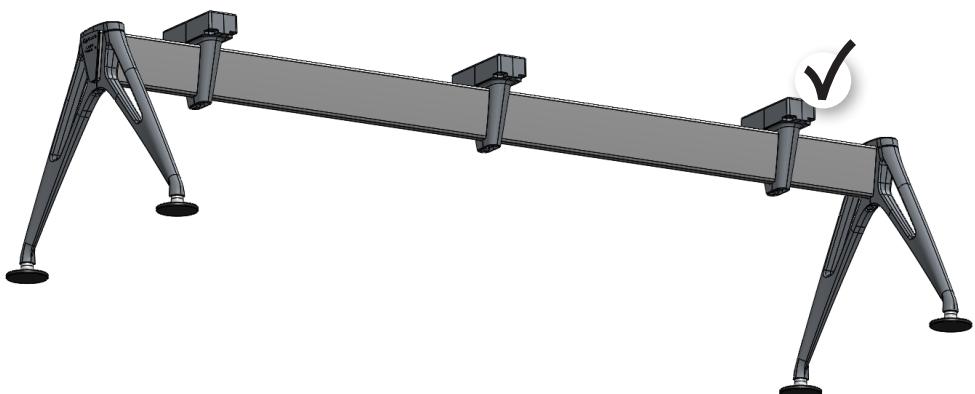
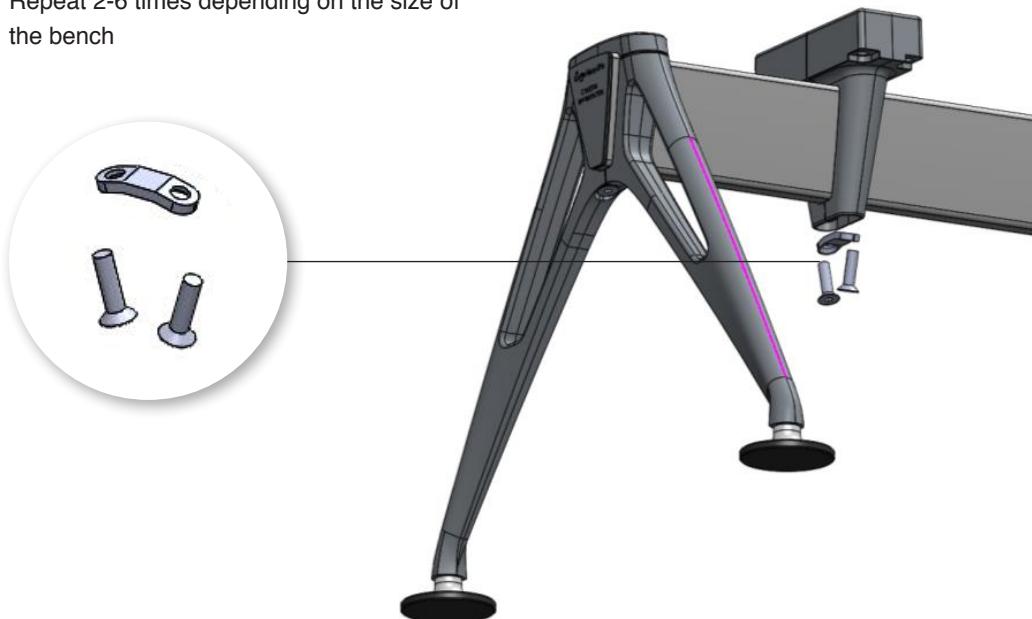


05 FIX SEAT BRACKET ON BEAM

Assemble the seat brackets with the bended steel plate and 2 x M8x30 counter sunk screws (black). Use a type of type of Loctite, for example NO. 2400 (medium strength).

Tighten all screws well.

Repeat 2-6 times depending on the size of the bench



06 SEAT AND TABLE ORDER

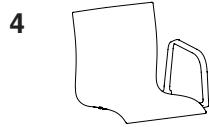
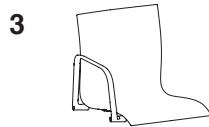
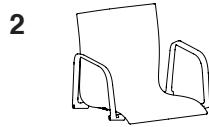
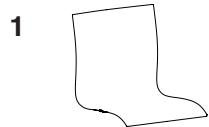
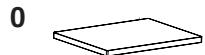
The numerical code on your order confirmation, describes what size the frame is and in which order to mount seats and tables onto the frame (left to right, facing forward). See example below:

Order number: **3004-2034**

3004 = Frame for four seats / tables

2034 = Type of seat / table from left to right

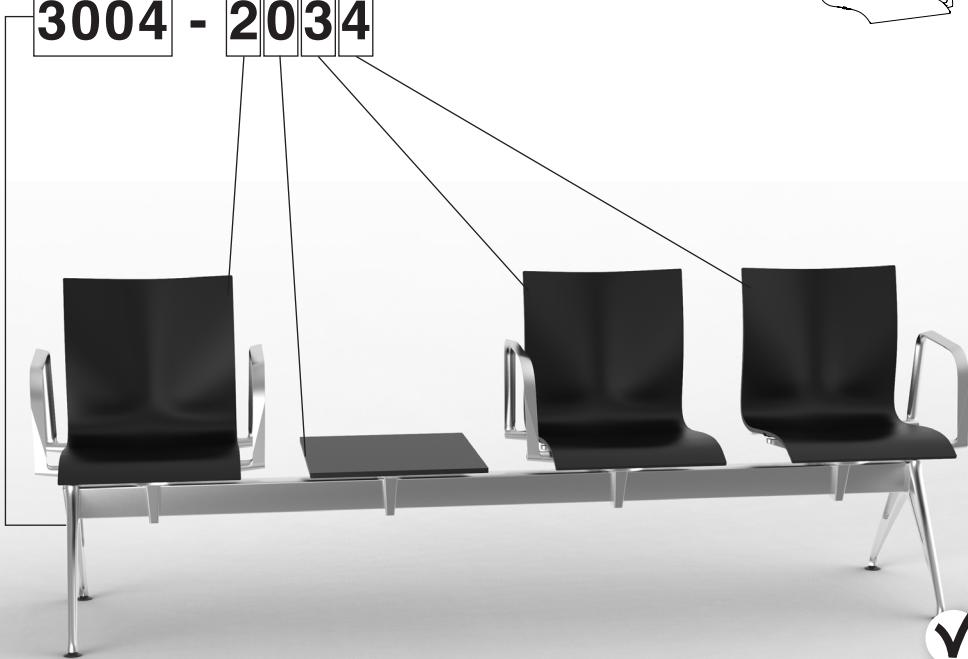
Seat- and table numbers are illustrated on the right. Below is an example of order number and bench accordingly.



Frame no. for four
seats / tables

Type of seat / table
to be mounted

3004 - 2|0|3|4



07 FIXING SEATS AND TABLES

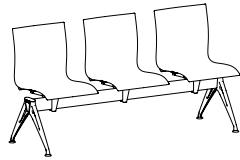
Place seat / table on bracket and fix
with 4 x M8x40 screws (A2 stainless).

Use a type of Loctite, for example
NO. 2400 (medium strength)

Tighten all screws well.

Repeat 2-6 times depending on the
size of the bench





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